

In re Appln. of TAKAHASHI et al.
Application No. Unassigned

SPECIFICATION AMENDMENTS

Replace the paragraph beginning at page 1, line 10 with:

An NC (numerical control) program (hereinafter, a unit of instructions described in an NC program is referred to as a block) is required to carry out machining by an existing numerical control (NC) machine tool. Generally, an NC program contains instructions to instruct a machine to move at a moving speed and numerical values representative of a specific moving speed.